

Work Order ID 110616

Tuesday, January 07, 2014 1:00:29 PM

110616Ship ~~ASAP~~

Page 1

Item ID: D212-803-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 1/7/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/24/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: JMF Date: 14-01-07 Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	<u>Rev B</u>								<u>MCS 14-01-07</u>
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy blue file and type labels per PPP D212-803-015 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89 14-1-21DAS
33
9-89 14-01-07DAS
89DAS
6
9-89 14-1-21

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Item ID: D212-803-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 1/7/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/24/2014 Req'd Qty: 1.00 ***1***

Customer:

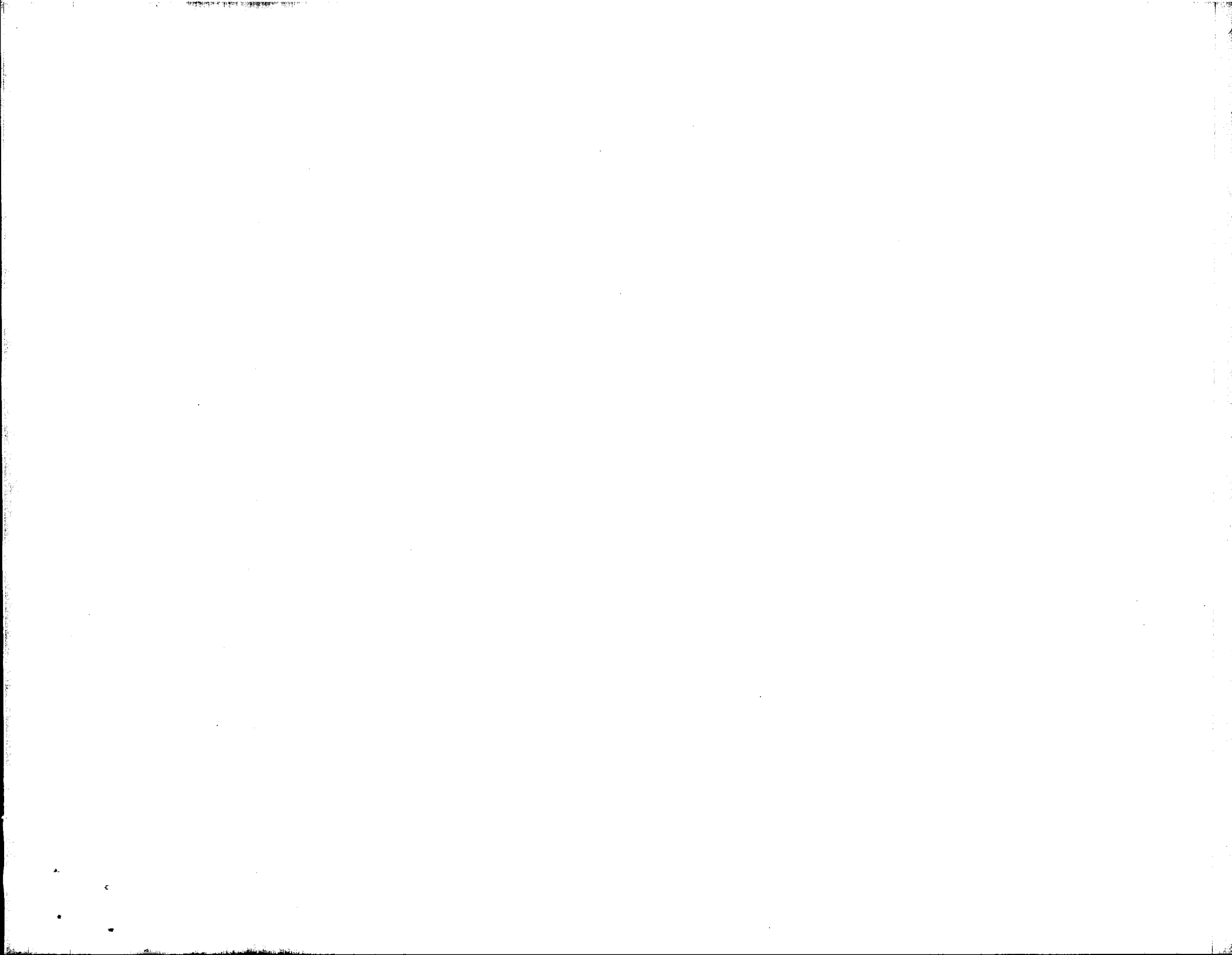
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							DAS 6 9-89
Packaging	Identify and pack for shipping as per PPP D212-803-015 Location: _____ PPP Rev: _____ SHD								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-1-21MCJ 14-01-21ME 14-1-21



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Work Order ID: 110616

Parent Item: D212-803-015

Start Date: 1/7/2014

Required Date: 1/24/2014

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC
VERIFIED BY:DD

IPP REV B:12-10-01 REV B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-043 Co-Pilot Collective Head Assembly (212)		Manufactured	No			110	Each	0.0000	1	1			DAS 6 9-89
D4410-5 Face Plate		Manufactured	No			110	Each	0.0000	1	1			DAS 32 9-89
D4411-3 Placard		Manufactured	No			110	Each	10.0000	1	1			DAS 33 9-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST105		10							
				90592		8							
				92274		2							
D4411-5 Placard		Manufactured	No			110	Each	11.0000	1	1			DAS 33 9-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST105		11							
				90593		8							
				92273		3							
D4411-7 Placard		Manufactured	No			110	Each	11.0000	1	1			DAS 33 9-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST105		11							
				105409		11							
D4413-1 Dome Plug		Manufactured	No			110	Each	80.0000	1	1			DAS 33 9-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST105		80							
				91375		80							

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Work Order ID: 110616

Parent Item: D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 1/7/2014

Required Date: 1/24/2014

Start Qty: 1.00

Required Qty: 1.00

27ET51-T Switch DAS 6 9-89	Purchased	No		110	Each	2.0000	1	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST392	2				
			m126858	2				
30-037-26 Diode Assembly DAS 6 9-89	Purchased	No		110	Each	10.0000	3	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST392	10				
			m126858	10				
30-037-3 Diode Assembly DAS 6 9-89	Purchased	No		110	Each	6.0000	2	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST392	6				
			m126659	6				
AN961-6T Washer DAS 6 9-89	Purchased	No		110	Each	183.0000	3	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST343	183				
			123314	183				
SIMXY-3-T Switch DAS 6 9-89	Purchased	No		110	Each	1.0000	1	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST393	1				
			m126858	1				
M39029/31-240 Pin DAS 6 9-89	Purchased	No		110	Each	100.0000	21	DAS 33 9-89
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST286	100				
			m127361	100				

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Work Order ID: 110616

Parent Item: D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 1/7/2014

Required Date: 1/24/2014

Start Qty: 1.00

Required Qty: 1.00

M39029/32-259
Socket

Purchased No

110 Each 102.0000

21

DAS

33

9-89

DAS

9-89

Location

Loc Qty

Loc Code

ST286

102

123503

2

m127361

100

27 123503
197 127361

M39029/31-228

Pin

Purchased No

110 Each 6.0000

2

DAS

33

9-89

DAS

9-89

Location

Loc Qty

Loc Code

ST286

6

123503

6

123503

M39029/32-247

Socket

Purchased No

110 Each 6.0000

2

DAS

33

9-89

DAS

9-89

Location

Loc Qty

Loc Code

ST286

6

123503

6

123503

MS21042L06

Nut

Purchased No

110 Each 405.0000

3

DAS

33

9-89

14-01-07

Location

Loc Qty

Loc Code

ST314

405

m126474

5

m127304

200

m127831

200

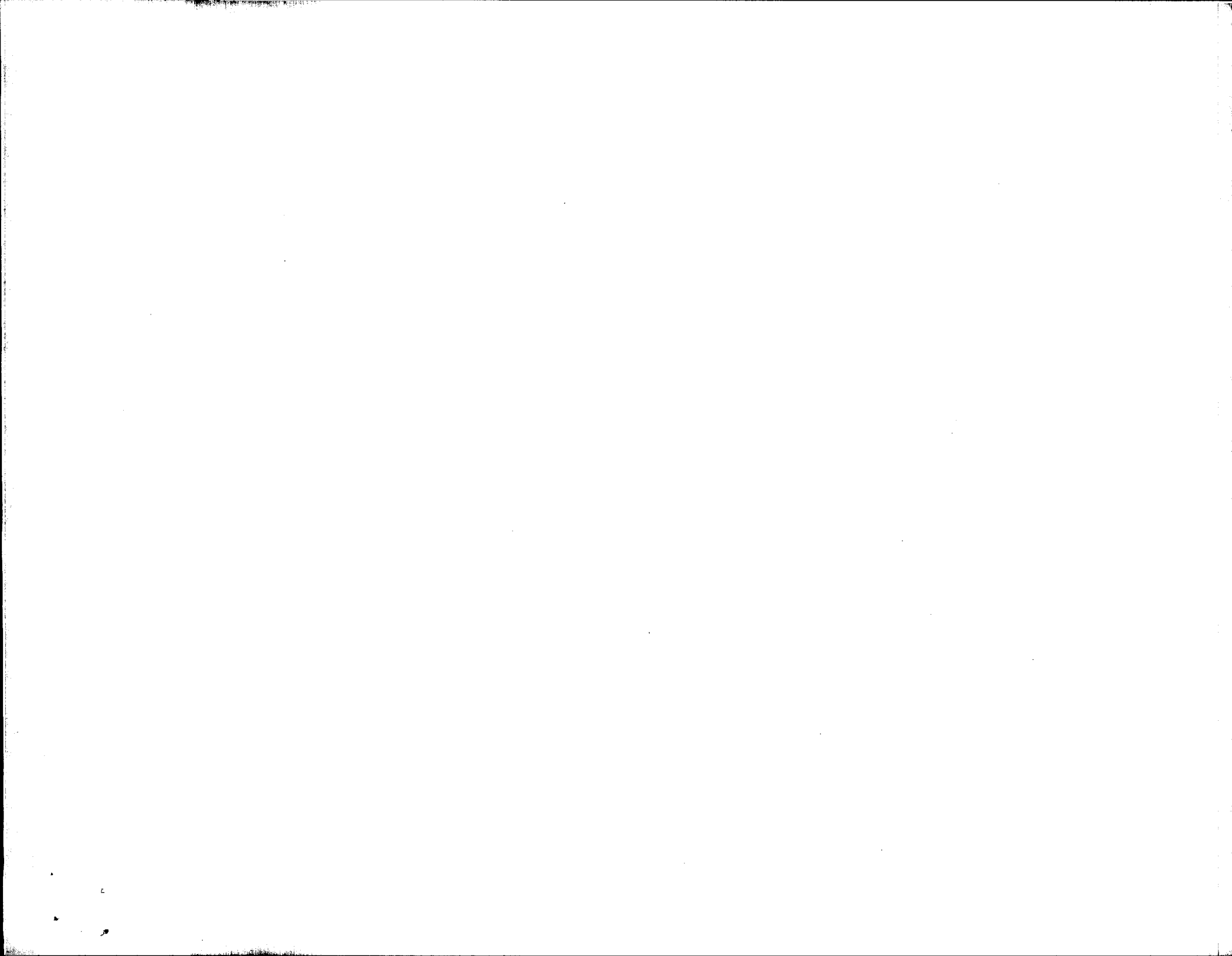
126474

DAS
6
9-89

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Work Order ID: 110616

Parent Item: D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 1/7/2014

Required Date: 1/24/2014

Start Qty: 1.00

Required Qty: 1.00

MS21042L3
Nut Purchased No

Each 6,185.0000

DAS
33
9.89

DAS
6
9.89

Location	Loc Qty	Loc Code
ST506	962	
123900	962	
ST509	5000	
M127304	1000	
M127410	3000	
M127831	1000	
ST510a	223	
M126333	223	

MS21044N04
Nut

Purchased No

110 Each 66.0000

126333
2

DAS
33
9.89

DAS
6
9.89

Location	Loc Qty	Loc Code
ST315	66	
121464	16	
125445	50	

MS21919WDG10

Clamp

Purchased No

Each 7.0000

121464

DAS
33
9.89

DAS
6
9.89

Location	Loc Qty	Loc Code
ST322	7	
m126400	7	

MS21919WDG19

Clamp

Purchased No

Each 30.0000

126400

DAS
33
9.89

DAS
6
9.89

Location	Loc Qty	Loc Code
ST322	30	
123292	10	
m126741	20	

123292

DAS
31
9.89

DAS
31
9.89

DAS
31
9.89

DAS
31
9.89

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Work Order ID: 110616

Parent Item: D212-803-015

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Date: 1/7/2014

Required Date: 1/24/2014

Start Qty: 1.00

Required Qty: 1.00

MS24523-27 Switch Purchased No

Each 11.0000

DAS
6
9-89

Location

Loc Qty

Loc Code

ST323

11

123348

9

125247

2

MS24693-S5 Screw Purchased No

Each 86.0000

DAS
6
9-89

Location

Loc Qty

Loc Code

ST301

86

123292

86

MS27039-1-07 Screw Purchased No

Each 639.0000

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

500

m127813

500

MS27212-1-3 Terminal Board Purchased No

Each 2.0000

DAS
6
9-89

Location

Loc Qty

Loc Code

ST310

2

123292

2

MS3126E16-99P Socket Purchased No

Each 8.0000

Location

Loc Qty

Loc Code

ST310

8

123996

7

124025

1

DAS
6
9-89

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

DAS
33
9-89

DAS
31
9-89

DAS
31
9-89

DAS
31
9-89

DAS
31
9-89

DAS
31
9-89

123348

123292

127813

123292

1x123996
1x124025

14-01-07

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Work Order ID: 110616

Parent Item: D212-803-015

Start Date: 1/7/2014

Required Date: 1/24/2014

Parent Item Name: Left Hand Pilot In Command, Complete 212

Start Qty: 1.00

Required Qty: 1.00

MS3120E16-99S Purchased No Each 3.0000
 Socket DAS
 6
 9-89

Location	Loc Qty	Loc Code
ST310	3	
123567	1	
125247	2	

1
 DAS
 33
 9-89

MS3373-A1 Purchased No Each 18.0000
 Strip DAS
 6
 -89

Location	Loc Qty	Loc Code
ST288	18	
m126765	18	

123567
 3
 DAS
 33
 9-89

MS35206-226 Purchased No Each 307.0000
 Screw
 DAS
 6
 9-89

Location	Loc Qty	Loc Code
ST288	307	
123189	7	
m127831	300	

126765
 4
 DAS
 33
 9-89

NAS1149D0363J Purchased No Each 3,745.0000
 Washer
 DAS
 6
 9-89

Location	Loc Qty	Loc Code
GA	154	
124392	154	
ST510a	3591	
m126319	2391	
m127813	1200	

123189
 2
 DAS
 33
 9-89

NAS1197-6 Purchased No Each 113.0000
 Washer
 DAS
 6
 9-89

Location	Loc Qty	Loc Code
ST296	113	
123190	113	

126319
 4
 DAS
 33
 9-89
 14-01-07
 123190

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5. PARTS LIST

REFERENCE ONLY

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1					C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S51	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK

